

ROHOL VENEER QUALITIES



	IA	 Series – image matching, at least 4 panels continuous veneer pattern Quarter cut veneers, unobtrusive package change Quarter cut veneer to crown cut veneer 	Front quality with serial sequence
random-matched slip-matched or book-matched	ı	Crown cut veneer or quarter cut veneer selected veneers, quater cut	Front quality
	A-B	Standard quality: Quality I and II mixed	Casing, standard quality
	II	Pin-knots, slight colour variations, package change, unobtrusive bastard cuts, isolated galls and ingrowths allowed to a limited extent	Front, backside quality
	III	Flaces, knots, package change, End-stain allowed. geschlossene Furnier (except knotty veneer) Spiegel gestattet, veneer composition as selected by factory	Casing, backside quality
	NA	Selected quality I – random matched into planking appearance from 3-6 bundles	Front quality
	N	Quality A-B – random matched into planking appearance from 3-6 bundles	Standard front & casing quality
	N2	Quality II – random matched into planking appearance from 3-6 bundles	Casing, backside quality
	Crack	Distinct cracks and knots; random-matched	Front quality
	Npur	with all the wood 's natural features found in the particular type of wood, natural interplay of colours, cracks, knots, knobs, random-matched	Standard front & casing quality
	NR	quality like III	Casing, backside quality
	GZ	Balance veneers with no quality requirements, open defects allowed; type of wood as selected by factory	Balancer
	Paper	Balance paper (Colour as selected by factory)	Balancer

EXAMPLES - EXPLANATION						
Description in price list	Explanation	Front (VS)	Backing (RS)			
A D/III ou N/AID	A-B/III	A-B	III			
A-B/III or N/NR	N/NR	N	NR			
1/11 - N.A./N.O	I/II	I	II			
I/II or NA/N2	NA/N2	NA	N2			



ROHOL JOINTING METHODS



Our veneer faces are joint-glued without glue thread.

Standard joint glue: PVAc glue (urea glue can also be used at the customer's request and at a surcharge).

RANDOM-MATCHED	■ Veneer pattern: similar veneer pattern spanning several boards ■ preferred jointing method in thick veneers (from 1,5 mm) ■ other designations: mixed-matched natural character
SLIP-MATCHED	■ Veneer pattern: straight to natural character ■ other designations: matched running
BOOK-MATCHED	■ Veneer pattern: straight to natural character symmetrical pattern ■ other designations: mirror-matched
SWING-MATCHED	■ Veneer pattern: natural character